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ECHELON



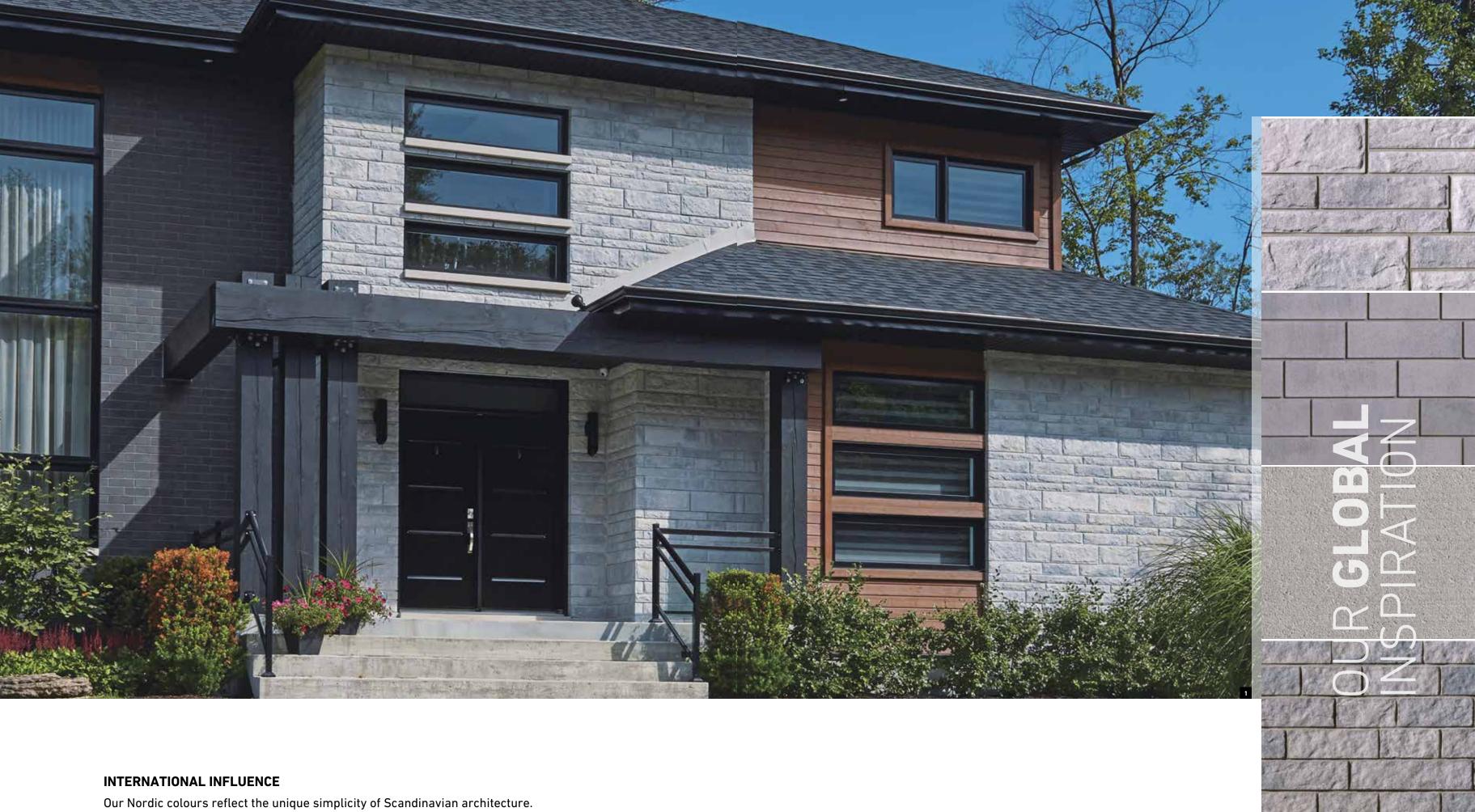
AT EXPOCRETE, WE ARE NOT JUST MANUFACTURING STONE.

We build community spaces - from recreation centres to homes; from your local multiuse commercial space to your health centre - our mission is to provide products that inspire design and that are placed in perfect harmony within our communities.

Throughout our 41 year history and the ever evolving trends, we've forged an enviable reputation for ourselves, which is reflected in the confidence we enjoy with our building suppliers, professionals and consumers alike.

Rediscover masonry. When everything takes on a new meaning.

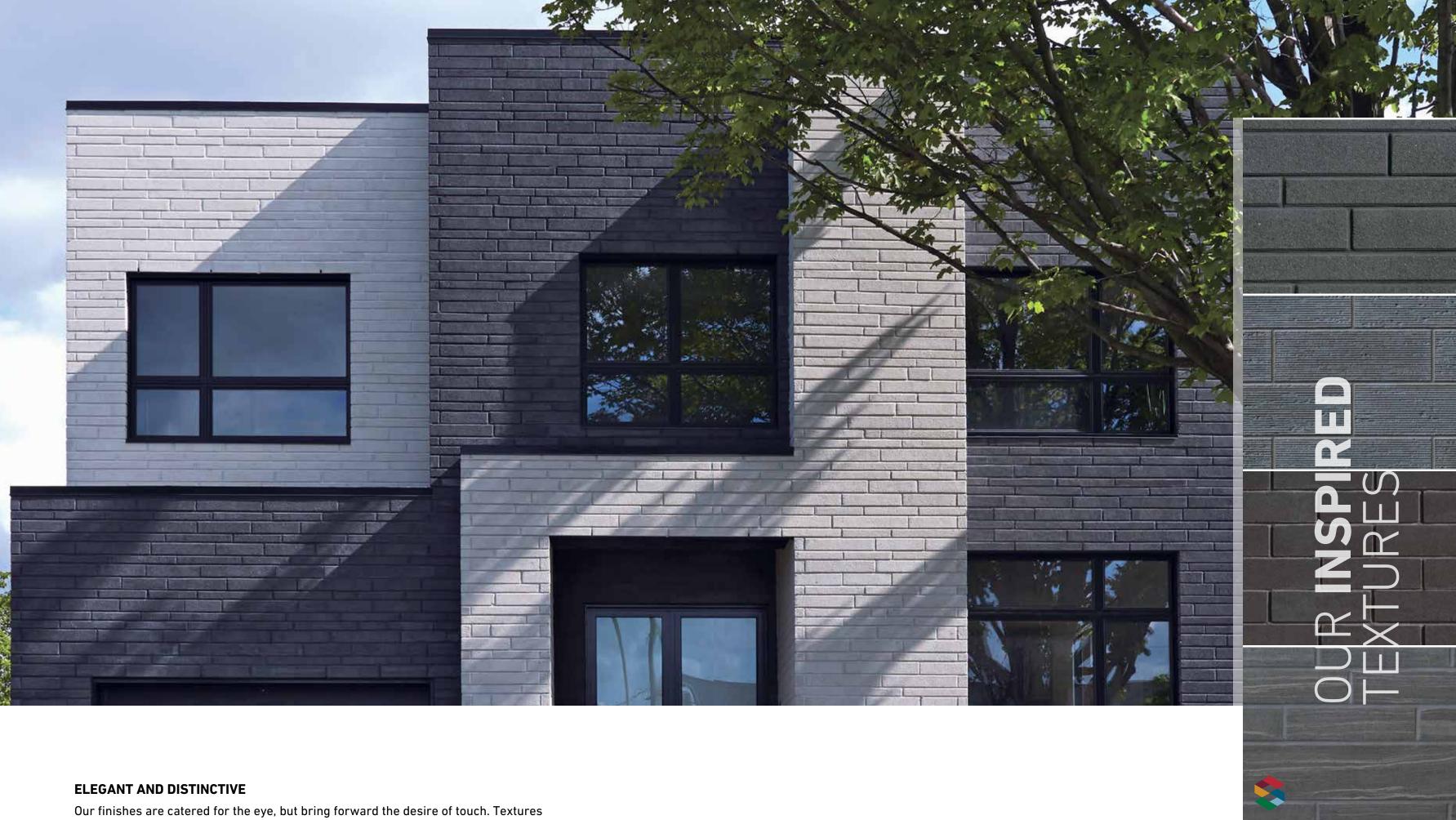




Our Nordic colours reflect the unique simplicity of Scandinavian architecture. They offer a modern and clean look, with natural materials and light colours that evoke calmness.

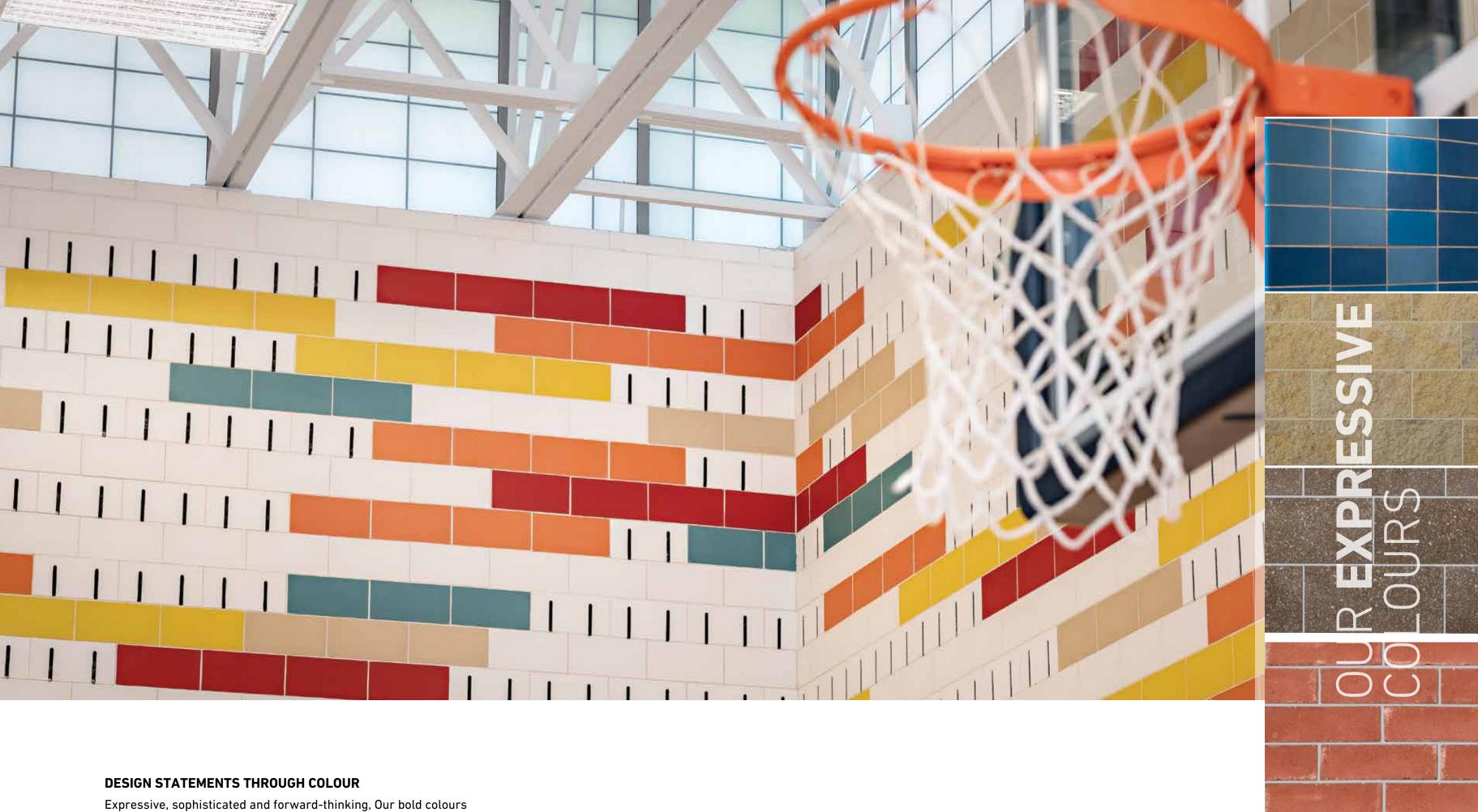


Our neutral colours blend in perfectly with the environments that surround them. A natural and seamless backdrop for the many facets of your life.



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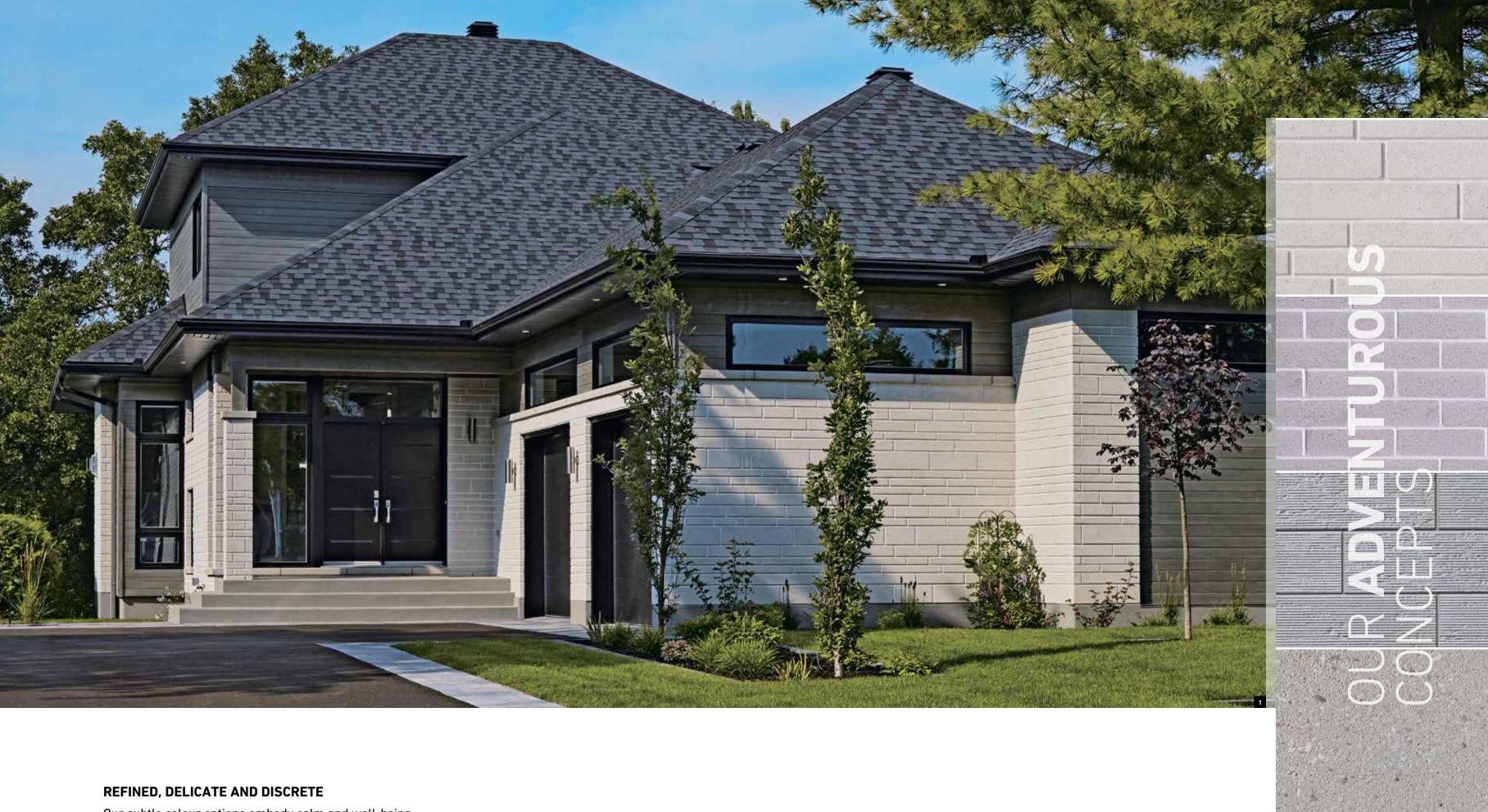
Our finishes are catered for the eye, but bring forward the desire of touch. Textures and finishes only enhance traditional masonry sizes and shapes that allow progressive design practices.



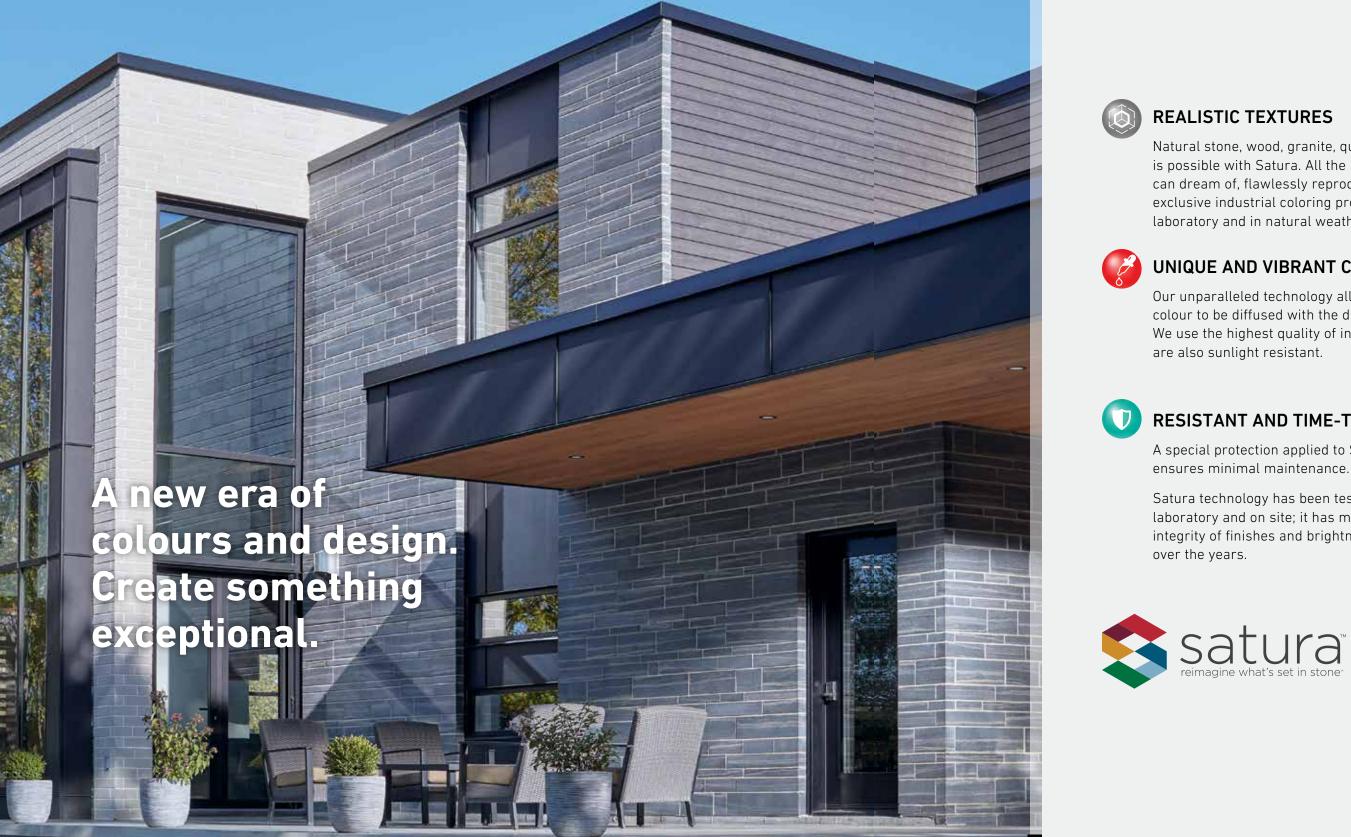
offer open the door to creativity and application that will alter your perception of what masonry offers.



Classic design elements never go out of style and continue to transcend time and seasons to deliver clean lines and unparalleled comfort.



Our subtle colour options embody calm and well-being. Light and warm, they are the perfect complement to a peaceful summer evening or a cozy winter morning.



Natural stone, wood, granite, quartz—everything is possible with Satura. All the materials you can dream of, flawlessly reproduced through an exclusive industrial coloring process tested in laboratory and in natural weathering conditions.

UNIQUE AND VIBRANT COLOURS

Our unparalleled technology allows the chosen colour to be diffused with the dry concrete product. We use the highest quality of inorganic dyes, which

RESISTANT AND TIME-TESTED

A special protection applied to Satura products

Satura technology has been tested in the laboratory and on site; it has maintained the integrity of finishes and brightness of colours





A SOLID INVESTMENT

Reasonable initial costs that can be amortized over many years, no maintenance and an increase in property value in the eyes of future buyers, thanks to quality materials and timeless style.



INCREASED ENERGY EFFICIENCY

Choosing a concrete product for your home's wall construction helps improve its thermal performance, letting you enjoy a warm house in winter and a cool one in summer.



STYLES TO SUIT EVERY TASTE

With 180 different shades, and a variety of lengths and textures, the designs and combinations are limitless. Get inspired by the many options available.



MATERIALS THAT STAND THE TEST OF TIME

Is there anything tougher than brick or stone? Able to resist the elements and harsh winters, they are non-combustible and almost indestructible. You can rest easy, knowing that your home is protected for many, many years.

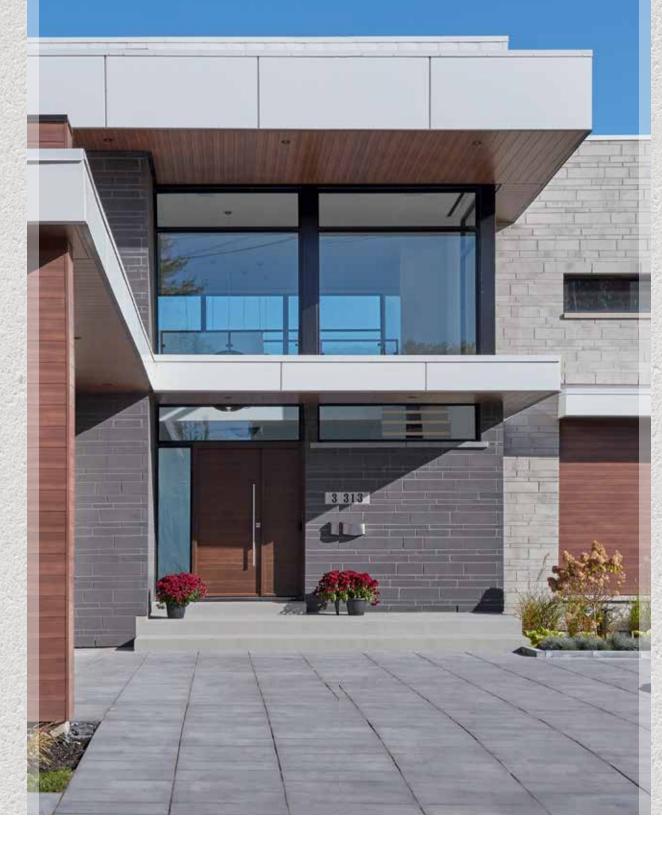
MAINTENANCE-FREE FOR LIFE

Beauty never ages, and neither does masonry. Your brick or stone cladding will remain beautiful for years and will not require maintenance, painting or repairs.

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BETTER SOUNDPROOFING FOR YOUR HOUSE

Thanks to their higher density, concrete products provide better soundproofing than other exterior cladding materials. Traffic noise and noisy neighbours are problems of the past.



Bringing masonry projects to life, design that fits your needs, down to the last detail.



INSPIRATION

What kind of impression do you want your home to make?

Contemporary, classic, rustic or country... Whatever style you prefer, you will need to choose the bricks and stones that give your home the desired effect. Think about colour, length, texture and even possible combinations of materials.

BUILDING

What other materials will you combine with your masonry products?

To successfully complete a masonry project, you must consider how all of your home's exterior elements-doors, windows, roofing-will combine with your choice of concrete product. The various materials and masonry products used must work together to create a cohesive and striking result.



FINISH

What installation method best reflects the chosen style?

Wisely combining the installation method, joint colour and various stone or brick lengths can have a big impact on your home's look. After all, details matter!

Choosing a product (brick, stone, accessories)





Choosing the installation (standard, stack, flemish, modular)

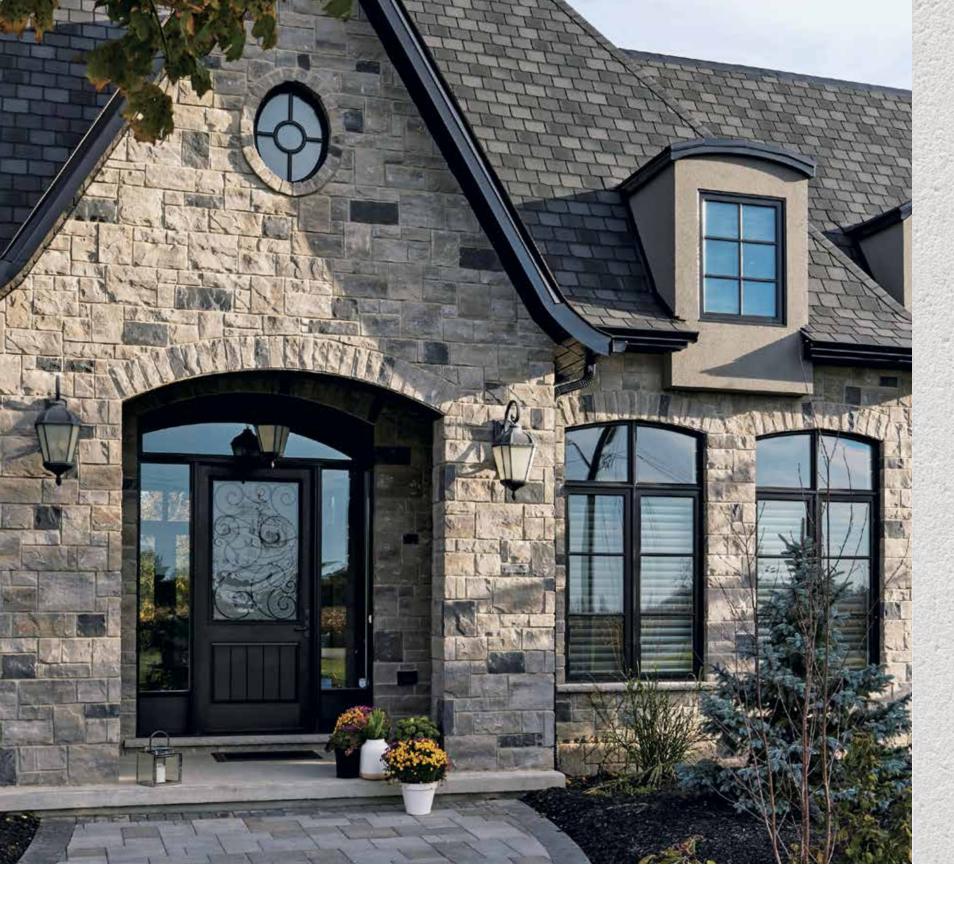


Choosing the joint type (round, flush or angled)



THINK ABOUT CLEANING

Once construction is completed, your new masonry must be washed to eliminate any leftover residue. Your home will then be truly impeccable!





LAFITT ALTO STONE, 90 % Range Scandina Grey + 10 % Range Newport Grey



LAFITT ALTO STONE, 50 % Range Margaux Beige + 50 % Range Amboise Beige



LAFITT ALTO STONE, 80 % Range Chambord Grey + 20 % Range Amber Beige

CUSTOMIZE YOUR COLOURS

20

Increase the coveted look of natural stone by combining our stone colours and create a style that is uniquely yours.

A FEW COLOUR COMBINATION IDEAS



LAFITT STONE, 90 % Range Newport Grey + 5 % Range Amboise Beige + 5 % Rockland Black



LAFITT STONE, 50 % Range Margaux Beige + 50 % Range Chambord Grey



LAFITT STONE, 95 % Range Newport Grey + 5 % Rockland Black



LAFITT STONE, 70 % Range Chambord Grey + 25 % Range Margaux Beige + 5 % Rockland Black



LAFITT STONE, 50 % Range Margaux Beige + 50 % Range Newport Grey

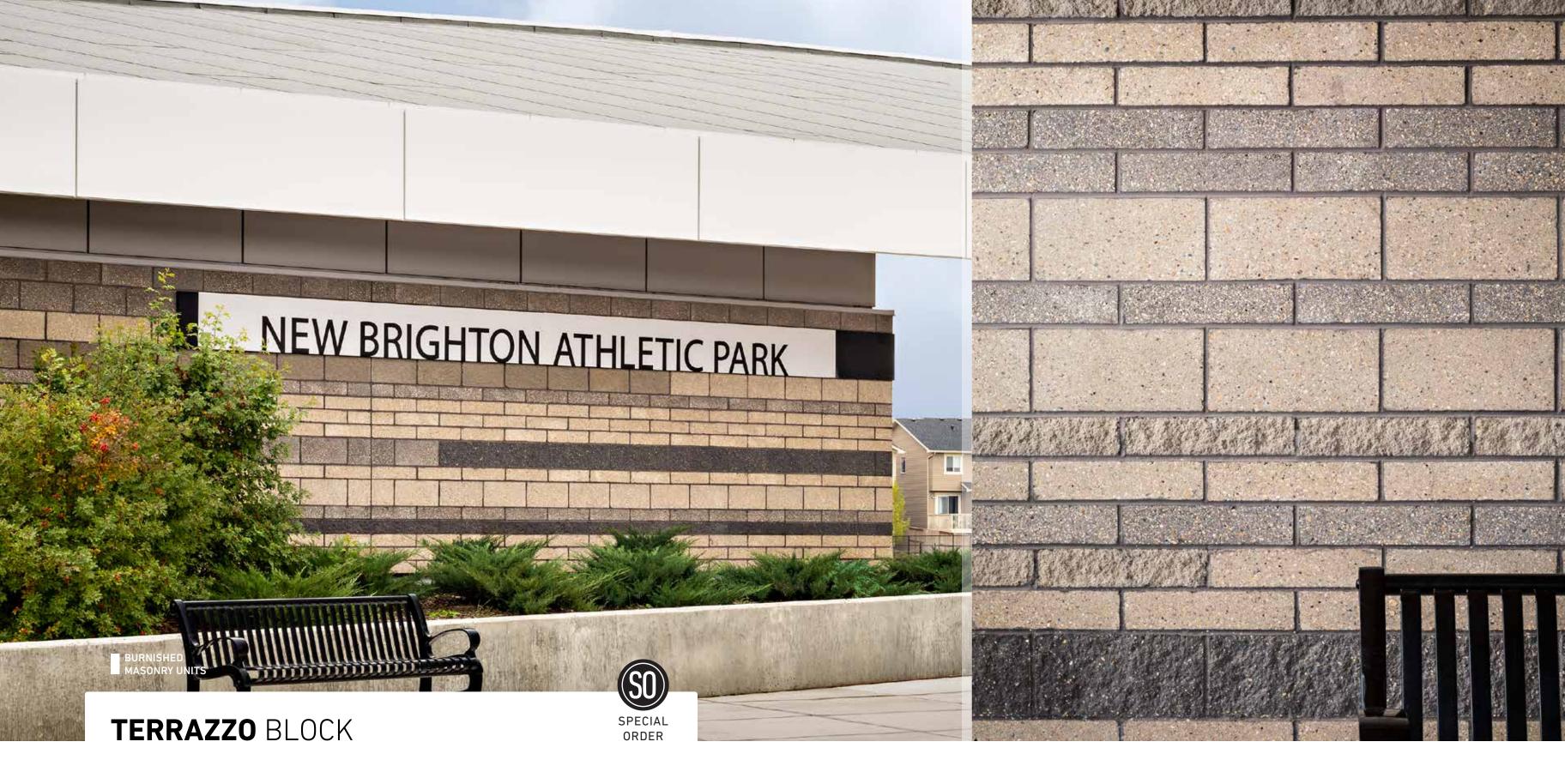


LAFITT STONE, 95 % Range Chambord Grey + 5 % Rockland Black



LIMITLESS DESIGN POTENTIAL

Concrete masonry units (CMUs) provide virtually unlimited design possibilities coupled with unmatched durability, easy maintenance and outstanding performance.

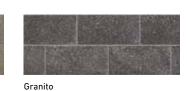


24





Palomino





UNITS - 10cm | 15cm | 20cm

Standard
Half Hight
Half
Return Corner
Half Return Corner
L Corner

Visit **expocrete.com** to find complete listing of availazie sizes for **Terrazzo Block.**

Lucidare

Mocha

SPLIT FACE MASONRY UNITS SPLIT FACE BLOCK

COLOURS

26







Dark Brown



Alberta Stone



Chocolate Brown



S

STOCK PRODUCT

Silverado



Rocky Mountain Blend

COLOURS

Maize*





Buff



Tan







Beige*





Red



Harvest Gold



Burgundy*



UNMATCHED CUSTOMIZATION

Astra-Glaze SW+[®] glazed units are architectural concrete masonry blocks with a thermoset glazing compound permanently molded on one or more faces. This results in dimensional uniformity regardless of minor variations in the block and virtually any colour finish via standard and custom colour matching.





OVER 90 STANDARD COLOURS + CUSTOM COLOUR MATCHING

Egg Shell	Earl Grey	Ebony	Fountain Blue	Saphire Blue	Pink Ice	Lavender
Orange Cream	Golden Honey	Marigold	Fire Engine Red	Garnet	Ultra Blue	Paprika

30

Garnet





UNITS - 10cm | 20cm | 15cm | 20cm | 25cm

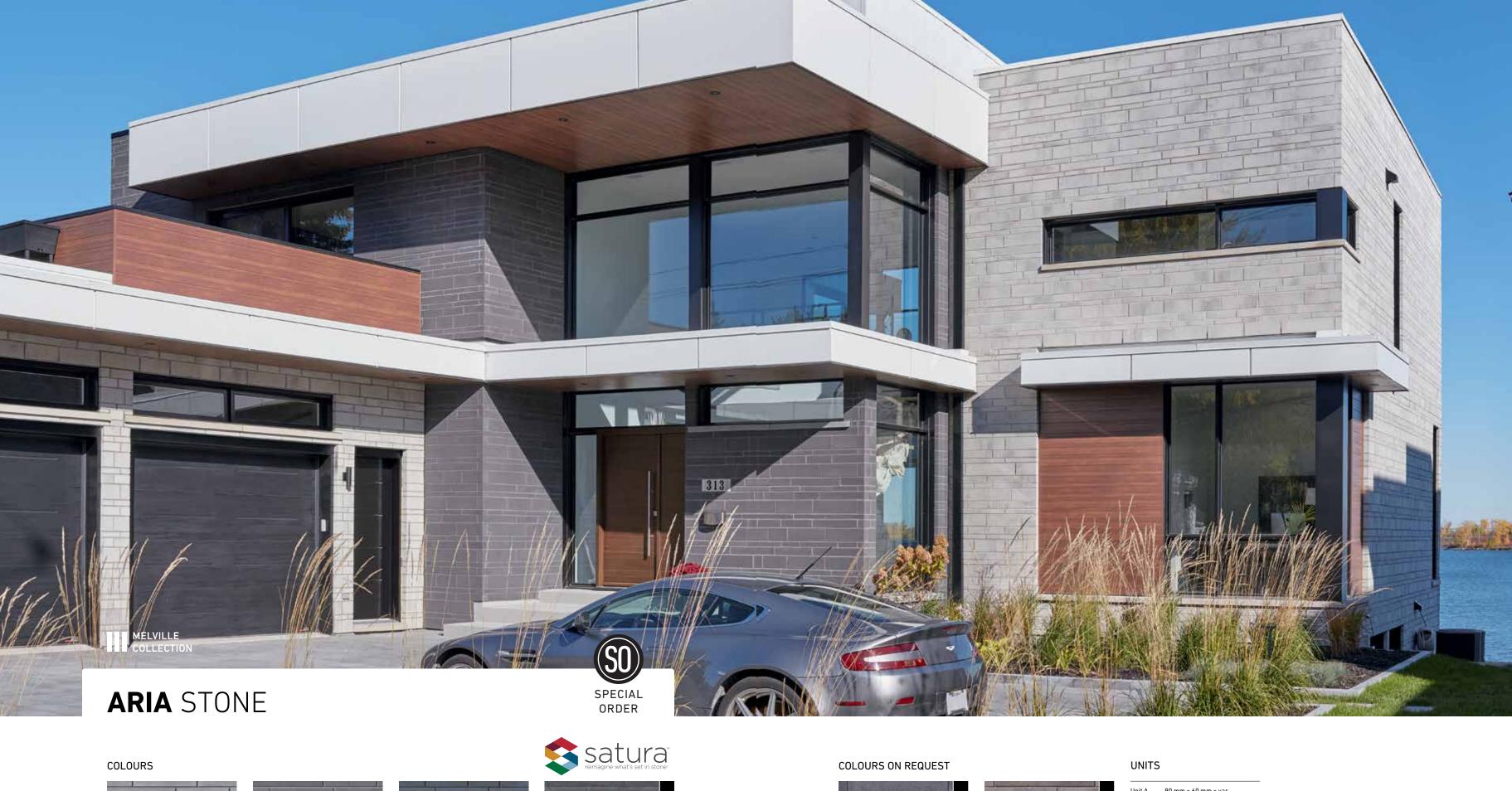
Standard Half High Half Return Corner Half Return Corner

Visit **expocrete.com** to find complete listing of availazie colours and sizes for **Astra-Glaze** SW+*



SOPHISTICATED SPLENDOUR

Stone cladding brings class and refinement to any home. Offered in a wide range of colours and finishes, our stones offer a touch of character and style.







Oxyde



Heron

34

Soho Grey

Rockland Black

Opera

Yakisugi



Init A	90 mm × 60 mm × var. 3 ½" × 2 ³/8" × var.
Init B	90 mm × 102 mm × var. 3 ½" × 4" × var.
Init C	90 mm × 171 mm × var. 3 ½" × 6 ¾" × var.

Visit **expocrete.com** to find the full dimensions of **Aria stone**.

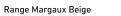






Range Scandina Grey





DUO COLOURS



Range Scandina Grey and Range Newport Grey Vis of **I**

Range Amber Beige

36

Range Newport Grey

UNITS

Unit A	90 mm × 76 mm × var. 3 ½" × 3" × var.
Unit B	90 mm × 114 mm × var. 3 ½" × 4 ½" × var.
Unit C	90 mm × 198 mm × var. 3 ½" × 7 ¼ís" × var. (Sold separately)

Visit **expocrete.com** to find the full dimensions of **Mondrian stone**.

LAFITT ALTO STONE

COLOURS

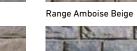
Range Chambord Grey

Range Dunlop Beige

38

LAFITT COLLECTION









Range Margaux Beige



Range Scandina Grey



SO

SPECIAL ORDER

In street of the

Rockland Black



Range Berkeley Brown





Range Amber Beige



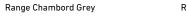
UNITS

Unit A	90 mm × 102 mm × var. 3 ½" × 4" × var.
Unit B	90 mm × 178 mm × var. 3 ½" × 7" × var.
Unit C	90 mm × 292 mm × var. 3 ½" × 11 ½" × var. (Sold separately)

Visit **expocrete.com** to find the full dimensions of **Lafitt Alto stone**.



40





Range Amboise Beige



Range Margaux Beige



Range Scandina Grey

Rockland Black



Range Berkeley Brown

COLOUR

Range Amber Beige

Range Dunlop Beige







UNITS

Unit A	90 mm × 102 mm × var. 3 ½" × 4" × var.
Unit B	90 mm × 178 mm × var. 3 ½" × 7" × var.
Unit C	90 mm × 292 mm × var. 3 ½" × 11 ½" × var. (Sold separately)

Visit **expocrete.com** to find the full dimensions of **Lafitt Stone**.





Sterling Grey (Suggested mortar colour: Natural)



Cameo Beige Rockla (Suggested mortar colour: White) (Sugges

-					
	14	8		-	
100			1		

Rockland Black (Suggested mortar colour: Black)

10 10	2.3	16-	The Party of the	3/21
1-15			1	
20100	1			
	0.12			

Alpine Grey (Suggested mortar colour: Natural)

UNITS

Jnit A	90 mm × 76 mm × var. 3 ½" × 3" × var.
Jnit B	90 mm × 114 mm × var. 3 ½" × 4 ½" × var.
Jnit C	90 mm × 198 mm × var. 3 ½" × 7 ½% × var. (Sold separately)

Visit **expocrete.com** to find the full dimensions of **Lexa Stone**.











Range Margaux Beige

UNIT LAMINA STONE

Unit 90 mm × 95 mm × var. 3 ½" × 3 ¾" × var.

Dense Nev

44

Range Newport Grey

Rockland Black

Range Amboise Beige

UNIT MONO LAMINA STONE

Unit 90 mm × 95 mm × var. 3 ½" × 3 ¾" × var.

MAESTRO STONE





Sepia

UNIT

Unit

90 mm × 90 mm × 890 mm 3 ½" × 3 ½" × 35"





Cameo Beige





Sterling Grey



Rockland Black

UNIT

Unit 90 mm × 194 mm × 600 mm 3 ½" × 7 ⁵/8" × 23 ⁵/8"







COLOURS ON REQUEST

50





RocArt Noble Series Charcoal

Buffed Noble Series Pearl Silver



RocArt Noble Series Pearl Silver

SMOOTH UNITS

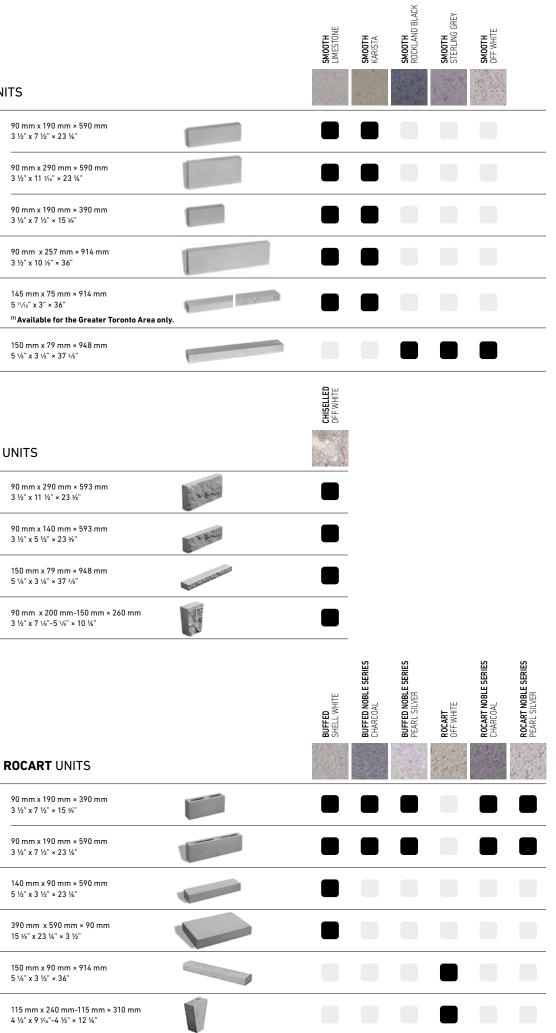
	90 mm x 19 3 ½" x 7 ½"
QUOIN	90 mm x 29 3 ½" x 11 ½
	90 mm x 19 3 ½" x 7 ½"
JAMB	90 mm x 2 3 ½" x 10 ½
WINDOW SILL ⁽¹⁾	145 mm x 7 5 11/16" x 3" :
	⁽¹⁾ Available
WINDOW SILL	150 mm x 7 5 %" x 3 %"

CHISELLED UNITS

QUOIN	90 mm x 29 3 ½" x 11 ½
JAMB	90 mm x 14 3 ½" x 5 ½"
WINDOW SILL	150 mm x 7 5 %" x 3 %"
KEYSTONE	90 mm x 2 3 ½" x 7 %"

BUFFED OR ROCART UNITS

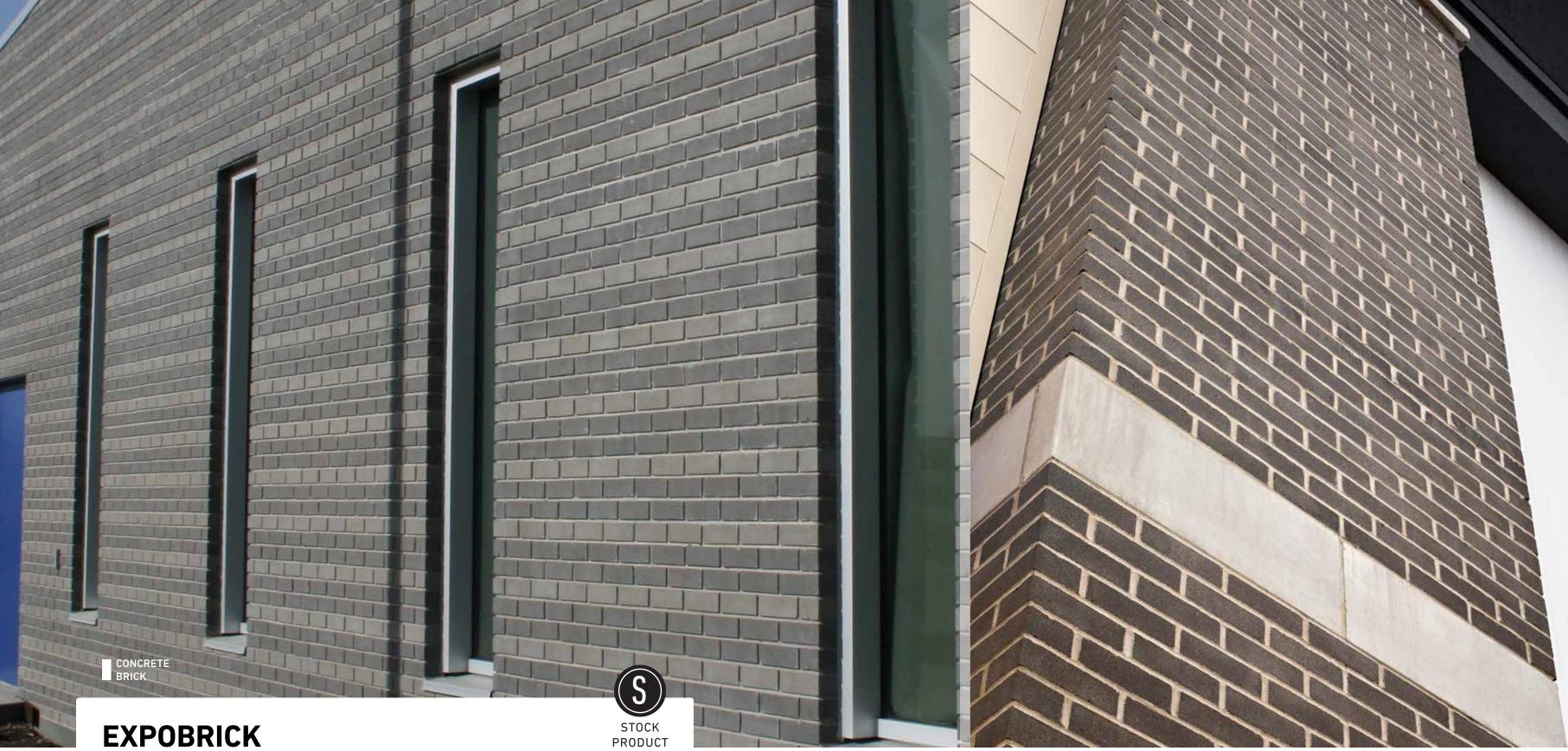
BLOCKS	90 mm x 199 3 ½" x 7 ½" 90 mm x 199 3 ½" x 7 ½"
WINDOW SILL	140 mm x 9 5 ½" x 3 ½"
RECTANGLE COPPING	390 mm x 5 15 %" x 23 ½
WINDOW SILL	150 mm x 9 5 1⁄%" x 3 1⁄2"
KEYSTONE	115 mm x 24 4 ½" x 9 ¾"





REINVENTED CLASSICS

Both timeless and beautiful, bricks offer a modern and balanced look that seamlessly integrates today's trends. Our selection of colours and shapes give your personality a chance to shine through.









Red

U	N	IT	

190 x 90 x 57mm 7.5 x 3.5 x 2.25"

54

Northern Blend

Maroon



Grey





Maroon



Red



Rustic

UNIT

190 x 90 x 57mm 7.5 x 3.5 x 2.25"

Northern Blend





Range Amber Beige



Rockland Black



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		the state of		-	-	
	-		_			





Range Newport Grey









COLOURS ON REQUEST



Range Lennox Grey

58

Range Scandina Grey

Range Chambord Grey

nit A	90 mm × 79 mm × 257 mm	Unit B	90 mm × 79 mm >
	3 ½" × 3 ½" × 10 ½"		3 ½" × 3 ¼" × 10 ½

UNITS

m × 257 mm / 212 mm 0 ⅓"/ 8 ¾"

_____ Unit

Sepia



CINCO PLUS BRICK

1 R

Range Scandina Grey

Rockland Black ⁽¹⁾

COLOURS

COLLECTION



Range Newport Grey



Range Chambord Grey





Range Amber Beige

60



Range Margaux Beige



Range Grey and Black ⁽¹⁾



SPECIAL

ORDER

Range Amboise Beige



Range Lennox Grey ⁽¹⁾

COLOURS

He m





Range Chambord Grey



90 mm × 92 mm × var. 3 ½" × 3 %" × var.

UNIT



CINCO PLUS BRICK RANGE MARGAUX BEIGE

Visit expocrete.com to find the full dimensions of Cinco Plus Brick.



CINCO PLUS STONE



Range Newport Grey



Range Margaux Beige



Range Grey and Black



Range Amboise Beige



Range Lennox Grey

UNIT

90 mm × 196 mm × var. 3 ½" × 7 ⅔32" × var.



MELVILLE NORMAN BRICK

Sterling Grey

SPECIAL ORDER

COLOUR ON REQUEST

Rockland Black

COLOURS

COLOURS ON REQUEST



Range Amber Beige

		_	_	-	
	c				

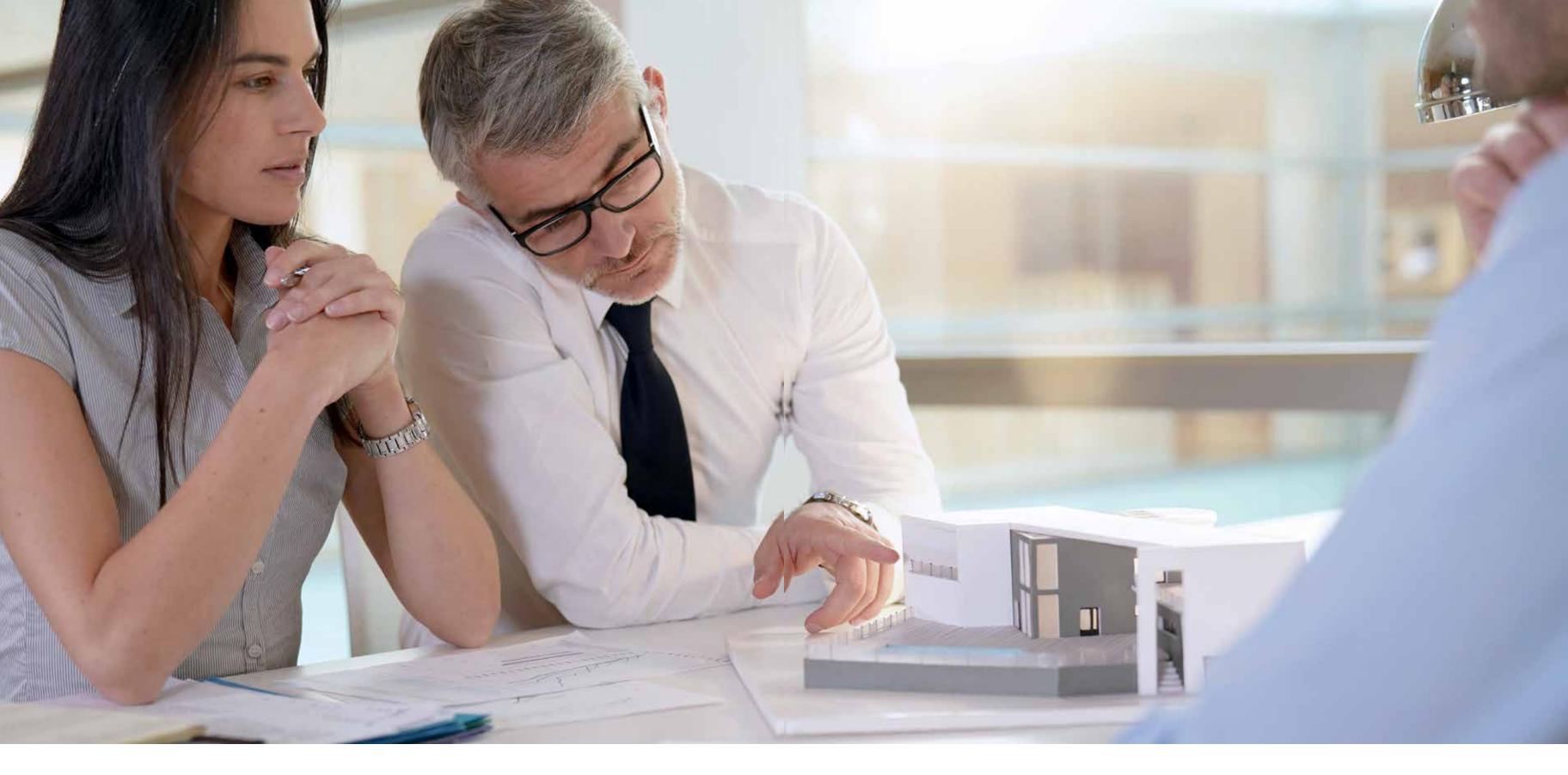
Alpine Grey

Cameo Beige

90 mm × 57 mm × 290 mm 3 ½" × 2 ¼" × 11 ½"

UNIT





It all starts here.

For more than 40years, Expocrete has been one of the trendsetters, shaping innovations. Through these years of research, discoveries and creations, we have developed many tools that allow for an unmatched design experience. We are with you at every step of your project.



Book a custom lunch and learn for you firm and if you're just looking to get a sample, we can fullfill your request in a timely manner, ensuring you can carry on with your project.















We are a call or a click away.



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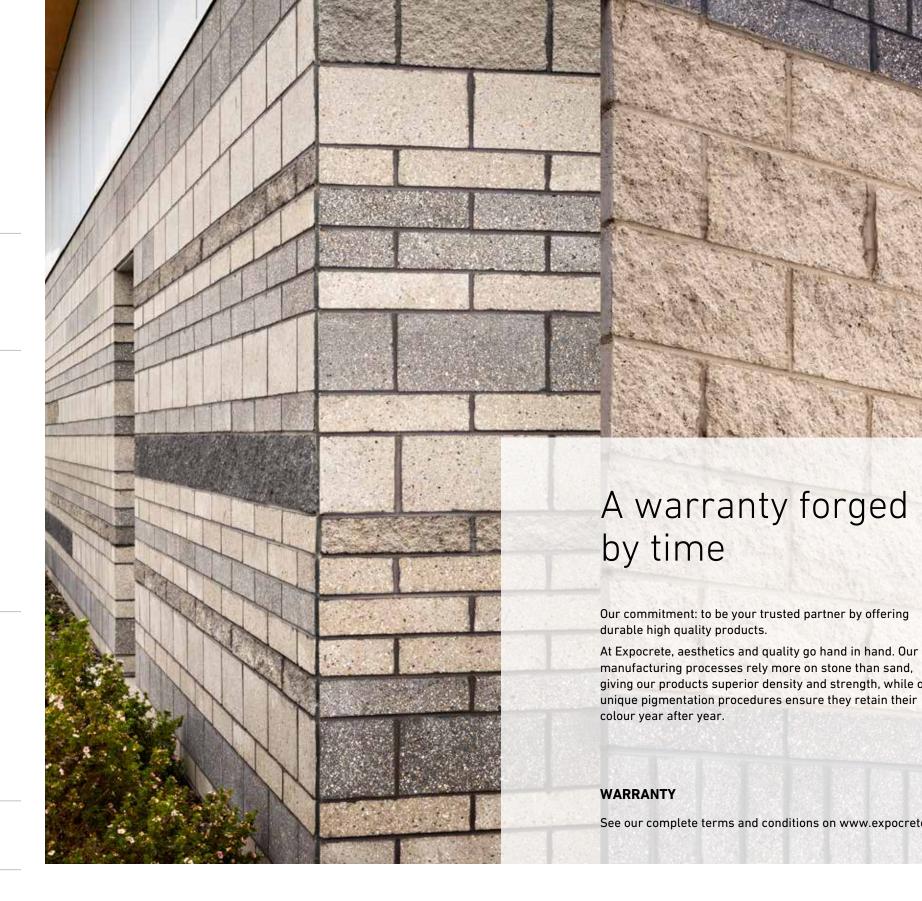
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PLEASE NOTE: THE COLOURS OF THE PRODUCTS SHOWN IN THIS CATALOGUE ARE AS ACCURATE AS THE PHOTOGRAPHS AND PRINTING PROCESS WILL ALLOW. SINCE ALL PERMACON PRODUCTS ARE MADE FROM NATURAL MATERIALS, SUCH AS SAND AND STONE THAT MAY CHANGE OVER TIME, COLOUR AND TEXTURE VARIATIONS ARE TO BE EXPECTED. WE STRONGLY RECOMMEND THAT YOU MAKE YOUR FINAL COLOUR SELECTION BASED ON A CURRENT PRODUCT SAMPLE RATHER THAN EXISTING PROJECTS OR THE PHOTOGRAPHS SHOWN HERE. IN ORDER TO SIMPLIFY THE SELECTION PROCESS, THE SAME COLOUR NAME MAY BE FOUND IN VARIOUS PRODUCTS. THIS IS MEANT TO COORDINATE PRODUCTS WITH SIMILAR COLOUR TONES, AND DOES NOT IMPLY PRECISE COLOUR MATCHING

giving our products superior density and strength, while our

See our complete terms and conditions on www.expocrete.com

EFFLORESCENCE A WHITISH RESIDUE, COMMONLY KNOWN AS EFFLORESCENCE, MAY APPEAR ON SOME BRICKS AND STONES RIGHT AFTER INSTALLATION AND/OR 12 TO 18 MONTHS AFTER. THIS IS A NORMAL REACTION CAUSED BY MOISTURE-SOLUBLE SALTS THAT CRYSTALLIZE INTO A FINE POWDER AS A RESULT OF EVAPORATION OF WATER FROM THE SURFACE OF THE PRODUCT. THIS PHENOMENON OCCURS WITH ALL CONCRETE PRODUCT MANUFACTURERS AND DOES NOT AFFECT THE STRUCTURAL INTEGRITY OF THE PRODUCT. IN THE VAST MAJORITY OF CASES, EFFLORESCENCE IS CLEANABLE AND USUALLY DISAPPEARS BY ITSELF WITH TIME. THINK ABOUT CLEANING ONCE CONSTRUCTION IS COMPLETED, YOUR NEW MASONRY MUST BE WASHED TO ELIMINATE ANY LEFTOVER RESIDUE.





NATIONAL CONCRETE MASONRY ASSOCIATION

